



HE-DGBK2

50" Curved LED Light Bar Mount

2002-2008 Dodge Ram 1500

2003-2009 Dodge Ram 2500/3500

NOTE: Please read instructions before beginning installation. Check all of the kit's hardware to ensure it has all the proper contents. Be sure you have all needed parts and know where they go.

Contents of Kit: Driver and Passenger side brackets, (6) Stainless Allen head bolts, (6) riv-nuts

Tools needed: Various drill bits 5/64"-3/8", a Drill, Silicone, Wrenches or riv-nut tool (recommended), 4mm Allen wrench, Permanent marker, a second person (recommended)

Installation Instructions:

1. Start by removing the rubber door seal from the passenger side of cab. On extended or quad cab trucks, pull rubber from the back of cab and just past the top of the windshield. Place the molding out of the way.



2. Remove the front screw on the molding hold down plate. Cut out the templates and place the passenger side template over the remaining black molding hold down plate. Align the template over the hold down plate and line up the front screw hole with the front hole on the template.



3. Mark the remaining two holes and begin drilling a 5/64" pilot hole, slowly stepping up to a 3/8" drill bit. Repeat for all the holes.

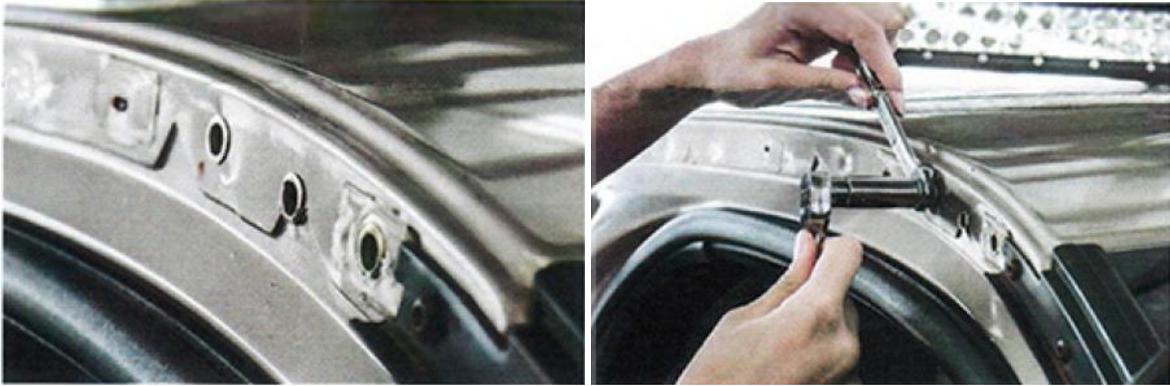


4. Take the supplied bolt, washer, and spacer nut and screw them into the riv-nut.



5. Apply a small amount of silicone to the splined area of the riv-nut. Insert riv-nut into the drilled holes, fitting them flush with the truck.

6. Use wrench to tighten the bolt while holding the nut with the other wrench. Doing this will compress the nut insert and lock it into place while inserted in the drilled hole. **Do not let nut turn while tightening.**



7. Re-install the molding hold down plate.



8. Repeat previous steps on driver side.
9. Install passenger side mount to truck with the bolts.



10. Install driver side mount on the LED light bar using the light bar's hardware.
11. With a second person, align the driver side mount with the driver side holes (predrilled) and install bolts.

12. Attach light bar to passenger side mount. **NOTE: Both sides can now be fastened down tightly after mounts are securely attached and aligned.**
13. Re-install rubber weather stripping.



14. Route the wire from the light bar down the A-pillar (under the weather stripping) and wire it up according to the light bar's instructions.

NOTE: All nuts and bolts should periodically be retightened



1-800-221-0932
www.heiseled.com
460 Walker Street
Holly Hill, FL 32117