

HE-GMBK9

50" Roof Light Bar Mount

2014-2018 Chevy Silverado 1500/ GMC Sierra 1500

2015-2019 Chevy Silverado 2500HD/ GMC Sierra 2500HD

Installation:

- Start by lifting up the passenger side rain gutter molding with a small pry tool, applying tape next to where you are prying, this will help prevent damage to your vehicle's paint.
- Lift the rain molding off of the first two plastic clips, this will ensure that you will have enough room for future steps.
- 3. Carefully release the end cap clip and push it out from the molding, this can be done using a small flat screwdriver. *Place end cap aside for later steps*.
- 4. With a tape measure; measure from the front edge of where the rain gutter molding meets the windshield and then measure 8 inches back from there, being sure to mark that spot on the molding.
- 5. Cut the molding where previously marked, then reinstall removed end cap and make sure molding it pushed back down.

- Remove the plastic clip that is closest to the windshield.
 <u>NOTE</u>: The clip, will more than likely break while being removed, this is normal and will no longer be needed.
- 7. Using the passenger side bracket as a guide, place bracket in rain gutter molding track and make sure to align stud with hole in bracket.
- 8. Find the center of both holes on the bracket and mark them with a center punch.
- 9. Drill pilot holes for both marked holes with a 5/64" drill bit and slowly step up drill bit sizes until the final 3/8" hole is achieved.
- 10. Apply a small amount of silicone to the splined area of the Grip-Sert before inserting it into the drilled holes.
- 11. Use a Grip-Sert tool to install Grip-Serts flush with the vehicle.
- 12. Repeat steps 1-11 on the driver's side.
- 13. Add silicone to the vehicle side of the rubber gasket and place it in the rain gutter, making sure to align bracket(s) with the stud found in the rain gutter of the vehicle.
- 14. Secure the aligned bracket to the vehicle with the rubber coated washers and torx bolts. **NOTE:** Do not fully tighten bolts at this point; just snug them tight enough to hold the brackets in place.
- 15. Repeat for both sides.
- 16. Place lightbar in between both brackets and secure lightbar to the brackets with the lightbar's hardware. <u>RECOMMENDED:</u> Have a second person assist with the mounting of the lightbar.
- Once everything is in place, fully tighten up the hardware on the vehicle that is holding the brackets in place.
- 18. Adjustments may be needed to achieve maximum light output by angling the lightbar.
- Run power wires to a suitable location, free of pinch points and other places were the power wires may get severed.

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