



HE-FDBK4

50" Curved LED Light Bar Mount

1999-2016 FORD F250/F350 Super Duty

NOTE: Please read instructions before beginning installation. Check all of the kit's hardware to ensure it has all the proper contents. Be sure you have all needed parts and know where they go.

Contents of Kit: Driver and Passenger side brackets, (6) rivets

Tools needed: Center punch, a drill, various drill bits rivet tool, silicone, 4mm Allen wrench, tape measure, a second person (recommended).

Installation Instructions:

1. Remove door seal from the top front area of the door.
2. Place the bracket in the base of the rain gutter. Line up the A-pillar and roof seam marks. Bracket align with the point angled toward the center of the vehicle, and facing forward



3. Mark the mount holes on the bracket with a center punch.

4. Drill a pilot holes where previously marked, then drill to fit rivets.



5. Apply a small amount of silicone to the rivet holes, align bracket and mount using rivet tool.
6. Install passenger side bracket on the LED light bar using the light bar's hardware.
7. With the recommended second person, mount the light bar to the driver side bracket. Align the passenger's side bracket with the vehicle and mark the mount holes with center punch. Unmount light bar from driver bracket and sit light bar aside.
8. Drill mount holes and silicone as done previously on driver side.
9. Reinstall light bar to driver side bracket. Mount passenger side bracket with rivets.
10. Adjust light bar angle, then fully tighten light bar bolts.
11. Route the wire from the light bar down the A-pillar (under the door seal) and wire it up according to the light bar's instructions. Replace rubber seals.



NOTE: All nuts and bolts should periodically be retightened



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