



Jeep Wrangler (JL) 2018-2023, Jeep Gladiator 2020-2023

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KIT FEATURES

- Driver and passenger specific lower dash grilles
- Cut templates and hardware
- ABS injection molded, silver painted surround
- Metal stamped grille insert
- Used with OE or JP-1014 speaker upgrade dash pods
- 1 year warranty from defects

KIT COMPONENTS

- A) Template (Left & Right)
- B) Cut-in grilles (Left & Right)
- C) Backing plates (Left & Right)



TABLE OF CONTENTS

Left dash Disassembly	2-3
Dash cut-in.....	4-5
Passenger side Disassembly.....	6-7
Dash cut-in.....	8

TOOLS REQUIRED

- Panel removal tool
- Phillips screwdriver
- 7mm and 13mm socket

Attention! Let the vehicle sit with the key out of the ignition for a few minutes before removing the factory radio. When testing the aftermarket equipment, ensure that all factory equipment is connected before cycling the key to ignition.

DASH DISASSEMBLY

1. Unclip and remove the panel below the steering column. Remove (2) Phillips screws exposed. (Figures A,B)
2. Unclip, unplug, and remove the climate control panel. (Figure C)



(Figure A)



(Figure B)



(Figure C)

3. Remove (2) Phillips screws securing the radio trim panel, then unclip and remove. (Figure D)
4. Remove (1) Phillips screw securing the dash pad, then unclip and remove. (Figure E)



(Figure D)



(Figure E)

DASH DISASSEMBLY

- Remove (8) Phillips screws securing the instrument panel on the left side, and airbag panel on the right side. (Figure F, G)
- Unclip the steering column shroud then set aside. (Figure H)



(Figure F)



(Figure G)



(Figure H)

Tip: Now would be an excellent time to install a pair of JP-1014 6.5" speaker pods. For more information scan the QR code below.



Driver's side removal:

- Open the driver's door, then unclip and remove the panel on the side of the dash. Remove (5) Phillips screws exposed. (Figure I)
- Remove (5) Phillips screws securing the speaker panel, then unclip and remove. (Figure J)



(Figure I)



(Figure J)

DASH DISASSEMBLY

9. With the left panel removed, using one dash screw secure the remplate to the dash panel. (Figure L). Using mounting screws supplied by the kit, continue to mount the template to the panel. (Figure K)

NOTE: If you're using a jigsaw or handsaw to make the cut, it is recommended to use all the available security points to hold the template in place.



10. Using a cutting tool, following the channel in the template, cut hole into the dash pad and the template. (Figure M)

NOTE: Allow the cutting tool to do the work, holding light pressure will result in a better cut and less clean up.



DASH DISASSEMBLY

11. Then using a 1/4" drill bit, drill out the holes in the center to allow the locating pins to insert into the dash pad. (Figure N)
12. Remove the screws of the template, and using a 13/32nd" drill bit, make the 4 outer holes of the template large enough to pass the backing plate throughout . (Figure O)

NOTE: When making larger holes for the backing plate, we recommend using a stepper bit. Checking with each step to see if the plate will pass through the dash pad.



13. Place the front grille into dash panel, pushing the locating pins through to the backside of the dash panel. Using the locating pins, place backing plate into place. Using the Phillips machine screw, tighten the grille to the dash pad. (Figure P)

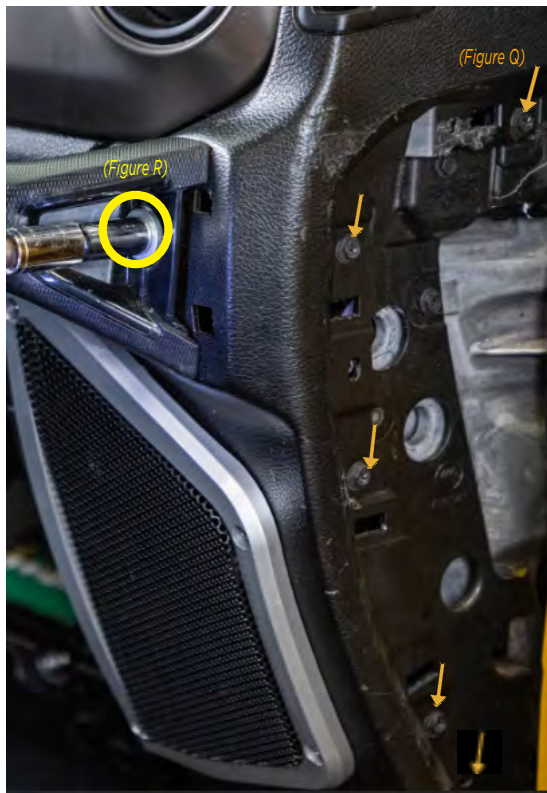
NOTE: It is recommended to start the screws by hand, to not cross thread the insert. The maximum required torque on the fastener is 2 ft-lbs. If using a power drill turn the clutch to a lower setting,



DASH DISASSEMBLY

Passenger side speaker removal:

14. Open the passenger door, then unclip and remove the panel on the side of the dash. Remove (5) Phillips screws exposed. (Figure Q)
15. Starting from the right side, unclip and remove the trim panel from the grab-bar. Remove (2) 10mm screws securing the grab-bar, then remove. (Figure R)



16. Unclip and remove the trim panel, then remove (2) Phillips screws exposed. (Figure S)



17. Open the glovebox, then unclip the hinge and drop the glove box. Remove (3) Phillips screws exposed. (Figure T)



DASH DISASSEMBLY

18. Looking in the glovebox cavity up high, remove (2) 13mm screws securing the back of the passenger side airbag. (Figure U)



(Figure U)

19. Unclip and slightly release the airbag panel, just enough to expose (3) Phillips screws securing the passenger side dash panel. Remove the (3) screws. (Figures V, W)



(Figure V)

20. Carefully unclip and pull out on the dashboard panel just enough to expose the speaker pod. Remove (3) Phillips screws securing the pod, then unclip, unplug and remove. (Figure X)



(Figure W)



(Figure X)

KIT ASSEMBLY

21. Using two OE screws, install the cut template to the dash panel. Using the screws from the kit, complete securing cut template to the dash panel. (Figure Y)



(Figure Y)

22. Have a helper hold the dash panel, making sure there is clearance for the speaker pod. Cut out template. (Figure Z)



(Figure Z)

23. Remove the screws holding template to panel. Using a 13/32nd" drill bit, make the 4 outer holes of the template large enough to pass the backing plate throughout. Then using a 1/4" drill bit, drill out the holes in the center to allow the locating pins to insert into the dash pad.



NOTE: When making the holes for the backing plate, we recommend using a stepper bit. Checking with each step to see if the plate will pass through the dash pad.

KIT ASSEMBLY

24. Place the front grille into dash panel, pushing the locating pins through to the backside of the dash panel. Using the locating pins, place backing plate into place. Using the Phillips machine screw, tighten the grille to the dash pad.

NOTE: It is recommended to start the screws by hand, to not cross thread the insert. The maximum required torque on the fastener is 2 ft-lbs. If using a power drill turn the clutch to a lower setting,



KIT ASSEMBLY

Reassemble the dash in reverse order of disassembly.



IMPOTANT: Document date of purchase, and place of purchase.

Date: _____

Place of Purchase: _____

Install Notes: _____



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