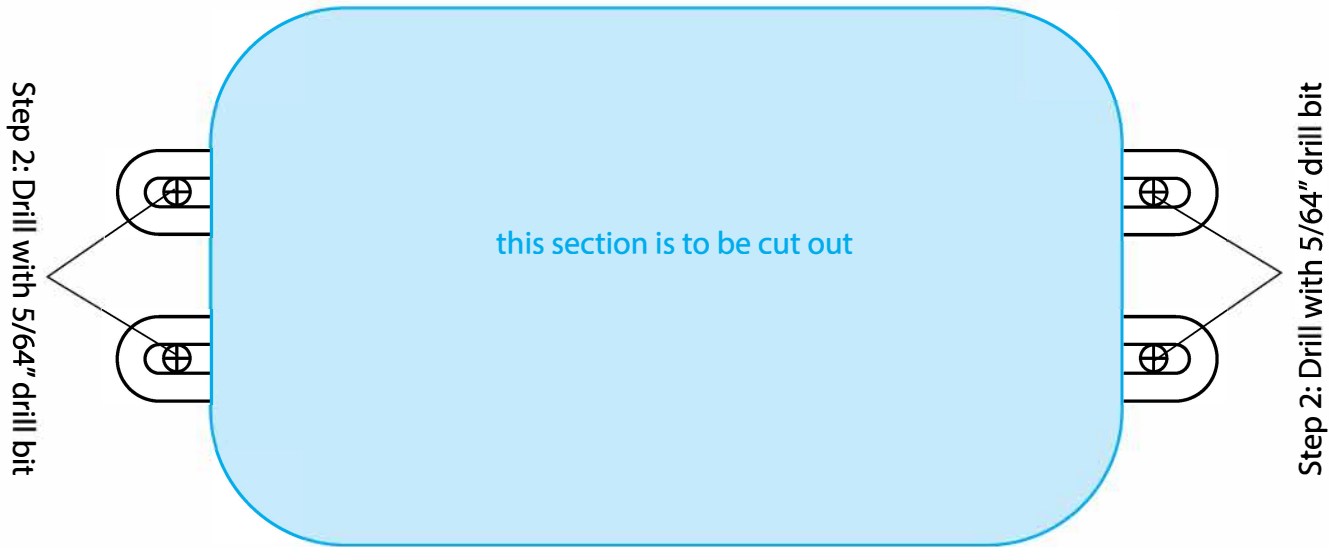


Step 1: Use center cut out for cut template



Step 2: Drill with 5/64" drill bit

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